

CONVERSION TABLE

STANDARD & CUSTOM INSERTS
FOR THE PLASTICS INDUSTRY

SECONDS PER CYCLE/SHOTS PER HOUR



I-40



I-41



I-42



I-43



I-46L



I-46S



I-55



I-64



I-72



I-77



I-85



I-86



I-87



I-88



I-90



I-91



I-92



I-93



I-96



I-97

SECONDS PER CYCLE	SHOTS PER HOUR	SECONDS PER CYCLE	SHOTS PER HOUR	SECONDS PER CYCLE	SHOTS PER HOUR	SECONDS PER CYCLE	SHOTS PER HOUR
1	3,600	31	116	61	59	91	39.5
2	1,800	32	112	62	58	92	39.1
3	1,200	33	109	63	57	93	38.7
4	900	34	106	64	56	94	38.2
5	720	35	103	65	55.3	95	37.8
6	600	36	100	66	54.5	96	37.5
7	514	37	97	67	54	97	37.1
8	450	38	94	68	53	98	36.7
9	400	39	92	69	52	99	36.3
10	360	40	90	70	51.4	100	36
11	327	41	88	71	50.7	101	35.6
12	300	42	86	72	50	102	35.3
13	277	43	84	73	49.3	103	34.9
14	257	44	82	74	48.6	104	34.6
15	240	45	80	75	48	105	34.2
16	225	46	78	76	47.4	106	33.9
17	212	47	77	77	46.7	107	33.6
18	200	48	75	78	46.1	108	33.3
19	189	49	73	79	45.5	109	33
20	180	50	72	80	45	110	32.7
21	171	51	70	81	45	111	32.4
22	164	52	69	82	43.9	112	32.1
23	157	53	68	83	43.3	113	31.8
24	150	54	67	84	42.8	114	31.5
25	144	55	65	85	42.4	115	31.3
26	138	56	64	86	41.8	116	31
27	133	57	63	87	41.3	117	30.7
28	129	58	62	88	40.9	118	30.5
29	124	59	61	89	40.4	119	30.2
30	120	60	60	90	40	120	30

Manufacturers are recommended to verify any calculations derived using the information in this table with a second, independent source of technical data. Inserts International cannot accept liability for miscalculations or errors resulting from the use of this table.

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